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Preventative Maintenance

Customer: _____ Date: _____

Machine Make: _____ Model: _____

Serial Number: _____

Control Make: _____ Model: _____

Serial Number: _____

#####

Machine Power: _____ Volts (3 Phase) > Transformer: _____

Air Filter/Oiler /Regulator : _____ PSI > Clean _____ Fill Oil Cup _____ (HYD. Oil)

Hydraulic Tank: _____ PSI ^ Change oil _____ Type _____ Replace Filter _____

Waylube Tank Type: _____ > Pressure: _____ PSI/MPA

Waylube Oil Type: _____ Clean Tank: _____ Replace filter _____

Headstock Lube: _____ (Optional) Oil Type: _____

Chiller Type: _____ Chiller Oil Type: _____ Clean Radiator _____

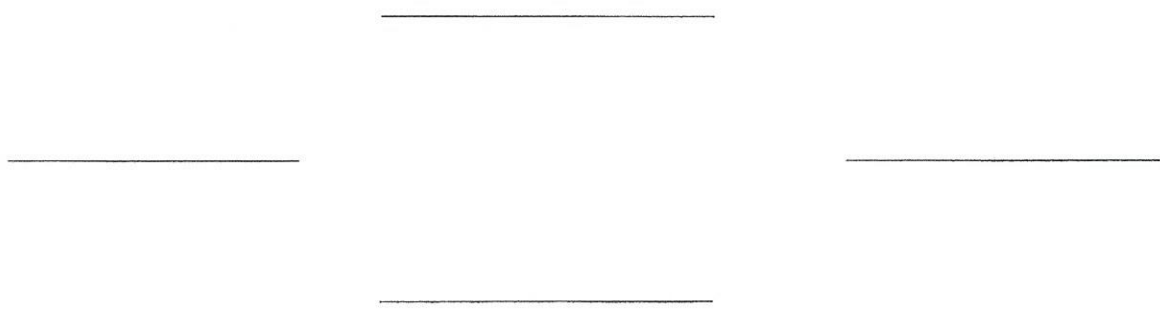
Machine Level: _____ Per foot (Front to back)

Machine Level: _____ Per foot (Left to right)

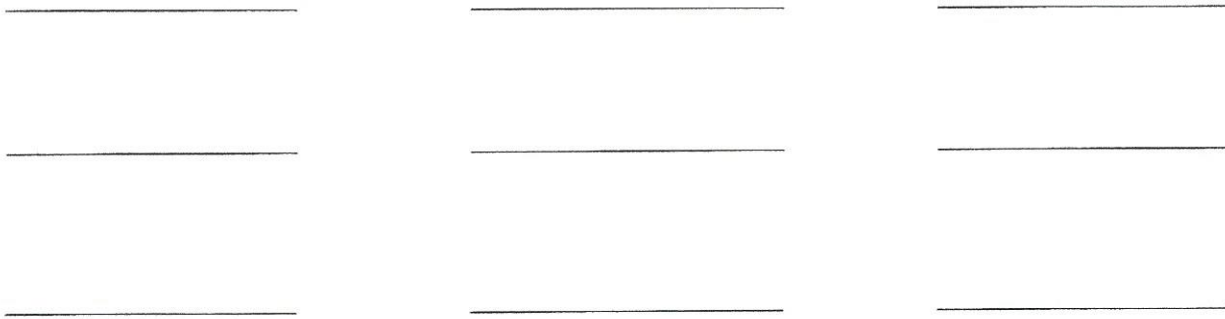
Mill

1) Spindle Runout(Taper) _____

2) Head Tram: Diameter _____ Adjusted _____



3) Table Flatness:



4) Draw Bar Pressure _____

5) Overall Condition _____

6) ATC Operation & Sound _____

7) ATC notes: _____

Lathe

1) Chuck>>>> _____ Grease _____

2) Turret Index/Sound >> _____ Condition>> _____

3) Spindle Runout (Chuck) _____

4) Head stock Alignment>>> (optional) Diameter _____ Length _____

Actual Measurement (Free End) _____

Actual Measurement (Chuck) _____

Taper _____ Within Tolerance _____

5) Turret

O.D.Tool Slot # _____ Reading _____

O.D.Tool Slot # _____ Reading _____

Turret Body _____

6) Tailstock (Optional)

Test Cut Between Centers

Actual Measurement (Tail end) _____

Actual Measurement (Chuck End) _____

Taper _____ Within Tolerance _____

7) Oil Leaks _____

8) Turret / Tailstock Notes: _____

